

**Certificate of conformity**  
**of the**  
**Factory Production Control (FPC)**  
**0090-CPR-1090-1.0045.TÜVTH.2018.01**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 09 March, 2011  
(Construction Products Regulation – CPR)  
this certificate applies for following construction products:

**Product:** **Structural Steel Components up to EXC 3 acc. to DIN EN 1090-2**

**Intended use:** For structural use in all types of construction works

**CE-marking method:** ZA 3.4 acc. to EN 1090-1:2012, annex ZA

**Production process:** Cutting, punching, welding, mechanical connections, corrosion protection

**Manufacturer:** **JW Steel Construction Sp. z o.o., Sp. K.**  
(Manufacturer or its authorized representative) **ul. Nehringa 75**  
**71-836 Szczecin, POLAND**

**Manufacturing plant(s):** **ul. Nehringa 75**  
(Production site of the manufacturer) **71-836 Szczecin, POLAND**

**Confirmation:** This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard  
**EN 1090-1:2012**  
under system 2+ are applied and the factory production control fulfils all the prescribed requirements set out above

**Begin of validity:** **03.12.2014**  
(First issue date)

**End of validity:** **27.11.2024**  
(surveillance date)

**Period of validity:** This certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product and the manufacturing conditions in the plant are not modified significantly.

**Remarks:** To this certificate belong the welding certificate:  
**1090-2.0045.TÜVTH.2018.01**  
and see back

**Place / issue date:** Erfurt / 16.02.2022



Valid only with hologram



  
**V. Kharlashkin**  
Certification Body for  
Construction Products  
(Name, sign, stamp)



## **Welding Certificate**

**1090-2.0045.TÜVTH.2018.01**

In compliance with EN 1090-1, Tab. B.1, the following has been stated:

This welding certificate is valid in connection with the EC-Certificate No.  
0090-CPR-1090-1.0045.TÜVTH.2018.01 in the field of CPR

**Manufacturer:**

(Manufacturer or its authorized representative)

**JW Steel Construction Sp. z o.o., Sp. K.**  
**ul. Nehringa 75**  
**71-836 Szczecin, POLAND**

**Essential manufacturing facility(ies):**

(Production site of the manufacturer)

**ul. Nehringa 75**  
**71-836 Szczecin, POLAND**

**Technical specification:**

**EN 1090-2:2018**

**Execution class:**

**bis EXC 3**

**Welding Process(es):**

(Reference no. Acc.to DIN EN ISO 4063)

111 – Shielded Metal Arc Welding (SMAW/E)  
121 – Submerged Arc Welding (SAW/UP)  
135 – Gas Shielded Metal Arc Welding (GMAW/MAG)  
136 – Flux Cored Arc Welding (FCAW/FD-MAG)  
138 – MAG welding with metal cored electrode  
141 – Gas Tungsten Arc Welding (GTAW/WIG)

**Parent Material(s):**

(Grade/Standard)

M-Group 1.1, 1.2, 2.1, 3.1, 8.1, 8.2, 10.1 acc. to CEN ISO/TR  
15608 and DIN EN 1090-2, sec. 5

**Responsible Welding Coordinator:**

(Title, First name, Name, Qualification)

**Agnieszka Popławska, Level C**

**Deputy:**

(Title, First name, Name, Qualification)

**Michał Kleban, Level C**

**Confirmation:**

All provisions concerning welding as described in the above  
mentioned technical specification(s) were applied.

**Begin of validity:**

(First issue date)

**03.12.2014**

**End of validity:**

(surveillance date)

**27.11.2024**

**Period of validity:**

This certificate is valid as long as the provisions of the above-  
mentioned technical specification, in conjunction with EN 1090-1,  
do not change and the manufacturing conditions of the relevant  
operating facility(s) or the factory production control itself have  
not changed significantly

**Remarks:**

see back

**Place / issue date**

Erfurt / 16.02.2022



Valid only with hologram



  
**V. Kharlashkin**  
**Certification Body for**  
**Construction Products**  
(Name, sign, stamp)

