

CERTIFICATE OF CONFORMITY OF FACTORY PRODUCTION CONTROL 2827-CPR-PW01-1-0022-0319.24.00

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product

Construction product(s): **STRUCTURAL STEEL COMPONENTS
WELDED execution class up to EXC 3**

CE-marking method: ZA 3.2, ZA 3.4, acc. to EN 1090-1:2009+A1:2011, Annex ZA
the characteristics declared on the basis of the manufacturer's declaration:
Initial Type Testing (ITT)

placed on the market under the name or trade mark of:

Manufacturer: **JW Steel Construction Sp. z o.o. Sp.K.
ul. Nehringa 75, 71-836 Szczecin, Poland**

and produced in manufacturing plant(s):

JW Steel Construction Sp. z o.o. Sp.K.
1. ul. Nehringa 75, 71-836 Szczecin, Poland
2. ul. Antosiewicza 1, 71-642 Szczecin, Poland

Confirmation: This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)

EN 1090-1:2009+A1:2011

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

Period of validity: This certificate was first issued on 30.12.2024 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Place, issue date Katowice, 30.12.2024

Next surveillance date: until 20.11.2027, under pain of the certificate validity loss.

TÜV THÜRINGEN POLSKA Sp. z o.o.
ul. Żeliwna 38, 40-599 Katowice
NOTIFIED BODY No 2827



The validity of the certificate can be checked by scanning the QR code or at the following address:

www.tuv-thuringen.pl



Dominik Bartecki
Director of the Certification Centre

WELDING CERTIFICATE

TTP-PW01-1-0022-0319.24.00

in compliance with EN 1090-1:2009+A1:2011 Tab. B.1
issued for:

Manufacturer:

JW Steel Construction Sp. z o.o. Sp.K.
ul. Nehringa 75, 71-836 Szczecin, Poland

Manufacturing facility(ies):

JW Steel Construction Sp. z o.o. Sp.K.
1. ul. Nehringa 75, 71-836 Szczecin, Poland
2. ul. Antosiewicza 1, 71-642 Szczecin, Poland

**Technical specification
and execution class:**

Manufacture structural elements in Execution Classes up to EXC 3,
according to the requirements of EN 1090-2:2018

Welding Process(es):
(Reference no. Acc. to EN ISO 4063)

111 – Manual metal arc welding (metal arc welding with covered electrode)
121 – Submerged arc welding with solid wire electrode
135 – MAG welding with solid wire electrode
136 – MAG welding with flux cored electrode
138 – MAG welding with metal cored electrode
141 – TIG welding with solid filler material (wire/rod)

Parent Material(s):
(Acc. to ISO/TR 15608)

Material-Group 1.1, 1.2, 2.1, 3.1, 8.1, 10.1 Acc. to ISO/TR 15608;

Responsible welding coordinator:
(first name, surname, qualification)

Konrad Klimaszewski, IWE

Deputy:
(first name, surname, qualification)

Hubert Brzegowy, IWT
Karol Szanderski, IWE

Entitlements to weld:

In the scope of manufacturing of the products listed above, the Manufacturer has implemented and applies the requirements of the EN ISO 3834-2 standard.

**Other processes used
in accordance with the above
specification:**

Automatic thermal cutting, mechanical cutting, flame straightening, punching holes, drilling or reaming holes.

Begin of validity:
(place and issue date)

Katowice, 30.12.2024

Period of validity:

This welding certificate will remain valid under condition there is no change occurs as described in point B.4.1 of EN 1090-1:2009+A1:2011 and that the Factory Production Control certificate covering the above scope has not been suspended or withdrawn by the Notified Body.

Remarks:



Dominik Bartecki
Director of the Certification Centre